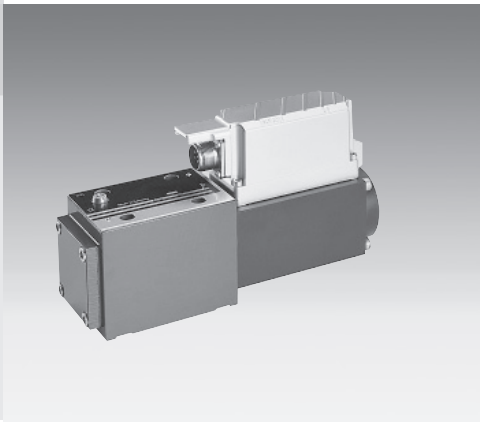
Rexroth
Bosch Group

Servo solenoid valves with on-board electronics (OBE)

RA 29045/01.05 1/12

Model 5WRPE 10



Size 10
Unit series 2X
Maximum working pressure P_1, P_2, A, B 210 bar (3045 PSI),
T 50 bar (725 PSI)
Nominal flow rate 70 l/min (18.50 GPM), Δp 11 bar (160 PSI)

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Features

- Directly operated servo solenoid valve NG10, with pQ 5/3-way symbol in servo quality
- Actuated on one side, A-T fail-safe position when switched off
- Control solenoid with integral position feedback and on-board electronics (OBE), calibrated at the factory
- Electrical connection 6P+PE
  Signal input difference amplifier with interface A1 ±10V
- Suitable for electrohydraulic controllers in production and testing systems
- Mounts on standard ISO 4401-**5**, NFPA T3.5.1M R1 and ANSI B93.7 **D 05** interface
- Subplates as per catalog section RE 45055 (order separately)
- Line sockets to DIN 43563-AM6, see catalogue section RE 08008 (order separately)

Variants on request

The 5 hydraulic connections are required for the function “Dual flow-through”, P_1 → A and P_2 → B, see hole pattern on page 8. Closed-loop control of pQ is achieved with an external pressure compensator (accessory).

Ordering data and scope of delivery

5WRP	E		10	F	B	70	L – 2X / G24	K0/A1	M	*

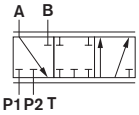
With **on-board** trigger electronics **= E**

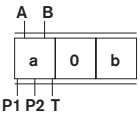
Without sleeve **no designation**

Size 10 **= 10**

Symbols

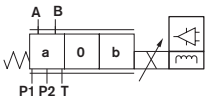
5/3 way version





= F

Side of inductive position transducer



(Standard) **= B**

Further information in plain text

M = NBR seals, suitable for mineral oils (HL, HLP) to DIN 51524

Interface for trigger electronics

A1 = Setpoint input ±10 V

Electrical connection

K0 = without line socket with plug to DIN 43563-AM6

Order line socket separately

Voltage supply of trigger electronics

G24 = +24 V DC

2X = Unit series 20 to 29 (installation and connection dimensions unchanged)

Flow characteristic

L = Linear

Nominal flow rate at 11 bar valve pressure difference (11 bar/metering notch)

Size 10

70 = 70 l/min (18.49 GPM)

Standard types

Type 5WRPE 10 F	Material No.
5WRPE 10 FB70L –2X/G24K0 / A1M	**0 811 402 107**

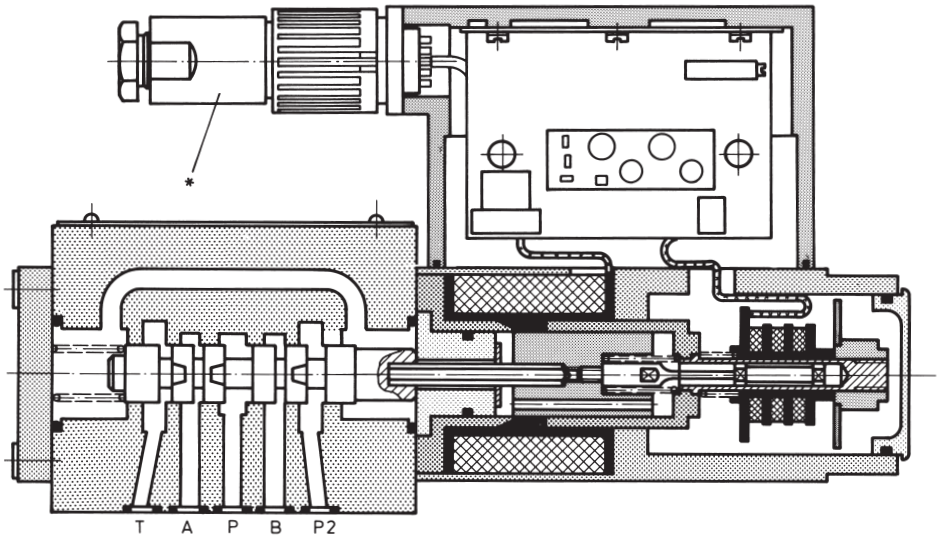
Accessory, pressure compensator

	See pressure compensator on pages 11 and 12	kg (lbs)	Material No.
		6 (13.2)	**0 811 401 219**

Function, sectional diagram

Servo solenoid valve 5WRPE 10

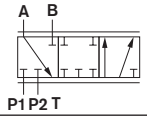
CE EN 61000-6-2
EN 61000-6-3



Valve body

Control solenoid with position transducer

Symbol



Accessories, not included in scope of delivery

(4 x) M6 x 40 DIN 912–10.9	Fastening screws		**2 910 151 209**
*	Line sockets 6P+PE, see also RE 08008	KS	**1 834 482 022**
		KS	**1 834 482 026**
		MS	**1 834 482 023**
		MS	**1 834 482 024**
		KS 90°	**1 834 484 252**

Testing and service equipment

– Test box type VT-PE-TB3, see RE 30065
– Test adapter 6P+PE type VT-PA-2, see RE 30068

Technical data

General

Construction	Spool type valve, operated directly	
Actuation	Proportional solenoid with position control, OBE	
Type of mounting		Subplate, mounting hole configuration NG10 (ISO 4401-05-04-0-94)
Installation position		Optional
Ambient temperature range	°C (°F)	–20…+50 (–4...122)
Weight	kg (lbs)	7.1 (15.65)
Vibration resistance, test condition		Max. 25 g, shaken in 3 dimensions (24 h)

Hydraulic [measured with HLP 46, $\vartheta_{oil} = 40°C \pm 5°C$ (104°F ± 41°F)]

Pressure fluid			Hydraulic oil to DIN 51524…535, other fluids after prior consultation	
Viscosity range	recommended	mm²/s (SUS)	20…100 (93...464)	
	max. permitted	mm²/s (SUS)	10…800 (46...3708)	
Pressure fluid temperature range		°C (°F)	–20…+70 (–4...+154)	
Maximum permissible degree of contamination of pressure fluid Purity class to ISO 4406 (c)			Class 18/16/13[1]	
Flow direction			See symbol	
Nominal flow at $\Delta p = 11$ bar per notch[2]		l/min (GPM)	$P_1 \rightarrow A$	70 (18.49)
			$P_1 \rightarrow A + P_2 \rightarrow B$	70+70 (18.49 + 18.49)
			$A \rightarrow T$	65 (17.17)
Max. working pressure		bar (PSI)	Port P_1, P_2, A, B: 210 (3045)	
Max. pressure		bar (PSI)	Port T: 50 (725)	
Operating limits at Δp		bar (PSI)	See diagram	
Leakage at 100 bar		cm³/min (in³/min)	<1,200 (<73.22)	

Static/Dynamic

Hysteresis	%	≦ 0.3
Manufacturing tolerance for $q_{max.}$	%	< 10
Response time for signal change 0 … 100 %	ms	≦ 25
Thermal drift		Zero point displacement <1 % at $\Delta T = 40°C$ (104°F)
Zero adjustment		Factory-set ±1%
Conformity		CE EN 61000-6-2 EN 61000-6-3

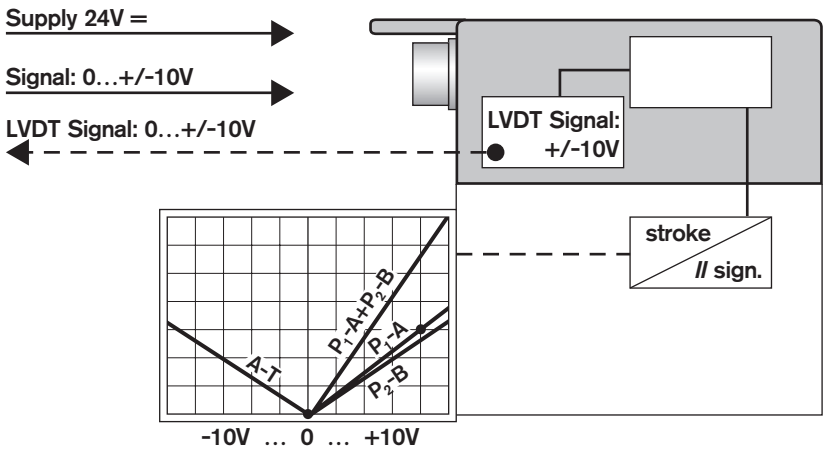
[1] The purity classes stated for the components must be complied with in hydraulic systems.
Effective filtration prevents problems and also extends the service life of components.
For a selection of filters, see catalogue sections RE 50070, RE 50076 and RE 50081.

[2] Flow rate at a different Δp $\quad q_x = q_{nom} \cdot \sqrt{\frac{\Delta p_x}{11}}$

Technical data

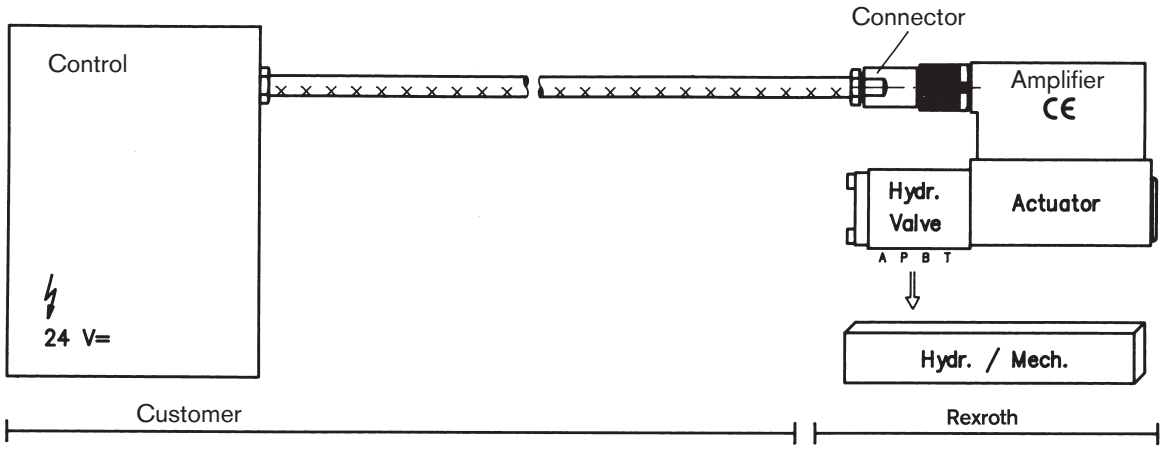
Electrical, trigger electronics integrated in the valve

Cyclic duration factor %	100
Degree of protection	IP 65 to DIN 40050 and IEC 14434/5
Connection	Line socket 6P+PE, DIN 43563
Power supply Terminal A: Terminal B: 0 V	24 V DC_{nom} min. 21 V DC/max. 40 V DC Ripple max. 2 V DC
Power consumption	Solenoid ⍁ 60 mm = 60 VA max.
External fuse	2.5 A_F
Input, “Standard” version Terminal D: U_E Terminal E:	Difference amplifier, R_i = 100 kΩ 0 ... ±10 V 0 V
Max. differential input voltage at 0 V	D → B E → B } max. 18 V DC
Test signal, “Standard” version Terminal F: U_{Test} Terminal C:	LVDT 0...±10 V Reference 0 V
Protective conductor and screen	See pin assignment (installation conforms to CE)
Recommended cable	See pin assignment up to 20 m (62.62 ft) 7 x 0.75 mm^2 (0.27 x 0.03 in^2) up to 40 m (131.23 ft) 7 x 1 mm^2 (0.27 x 0.04 in^2)
Calibration	Calibrated at the factory, see valve performance curve



Connection

For electrical data, see page 5 and
Operating Instructions **1 819 929 083**



Technical notes on the cable

Version:
- Multi-wire cable
- Extra-finely stranded wire to VDE 0295, Class 6
- Protective conductor, green/yellow
- Cu braided screen

Types:
- e.g. Ölflex-FD 855 CP (from Lappkabel company)

No. of wires:
- Determined by type of valve, plug types and signal assignment

Cable Ø:
- 0.75 mm^2 (0.03 in^3)up to 20 m (65.61 ft)length
- 1.0 mm^2 (0.04 in^3) up to 40 m (131.23 ft) length

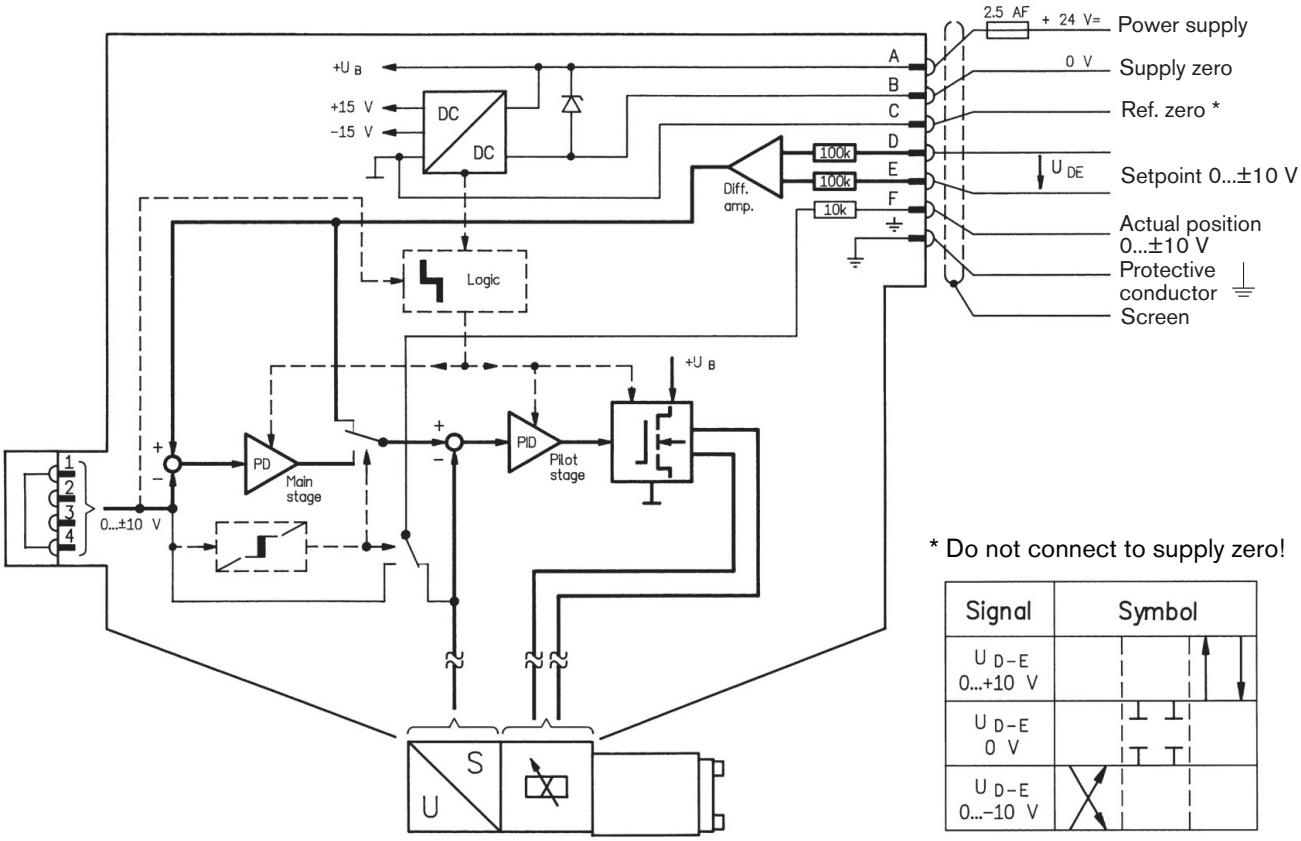
Outside Ø:
- 9.4...11.8 mm (0.3...0.46 in)– Pg11
- 12.7...13.5 mm (0.50...0.53 in) – Pg16

Note

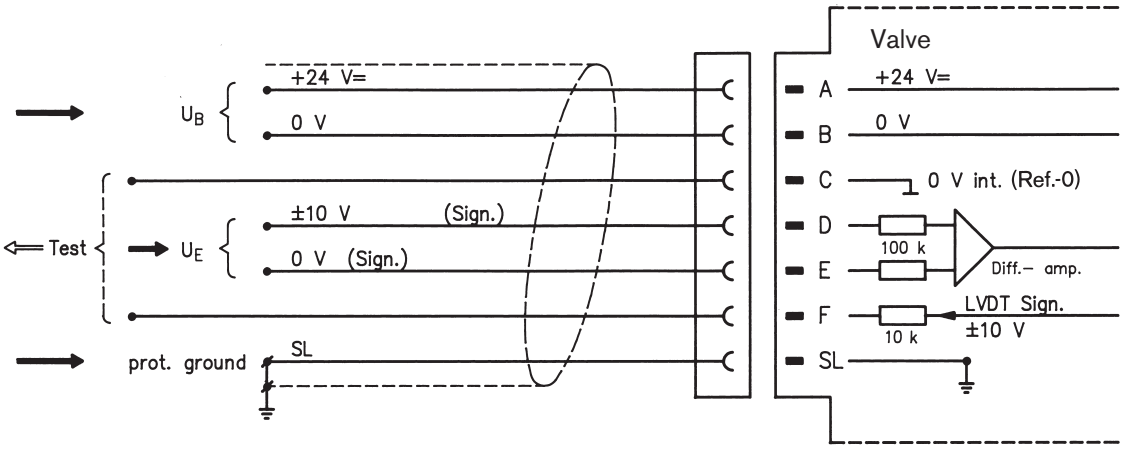
Voltage supply 24 V DC nom,
if voltage drops below 18 V DC, rapid shutdown resembling "Enable OFF" takes place internally.
Electrical signals emitted via the trigger electronics (e.g. actual values) must not be used to shut down safety-relevant machine functions! (See European Standard, "Technical Safety Requirements for Fluid-Powered Systems and Components – Hydraulics", EN 982.)

On-board trigger electronics

Block diagram/pin assignment
Version A1: U_{D-E} ±10 V

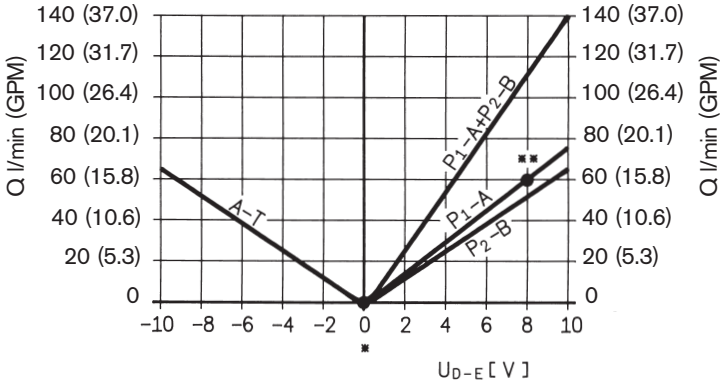


Pin assignment 6P+PE
Version A1: U_{D-E} ±10 V
(R_i = 100 kΩ)



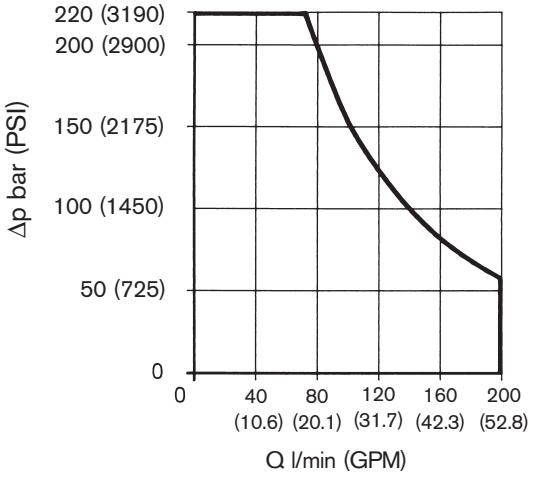
Performance curves – measured with HLP 46, ϑ_{oil} = 40 °C ±5 °C (104 °F ±41 °F)

Flow rate/Signal function

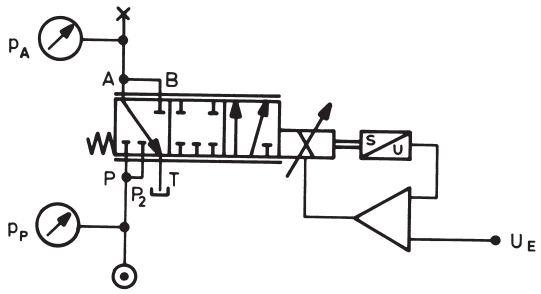


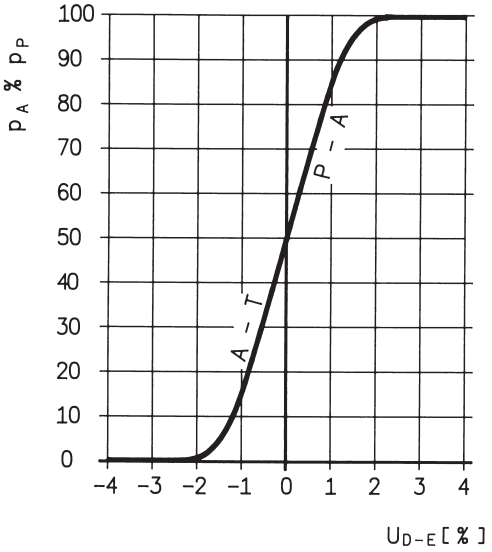
* calibrated ±1 %
** calibrated ±5 %

Operating limits

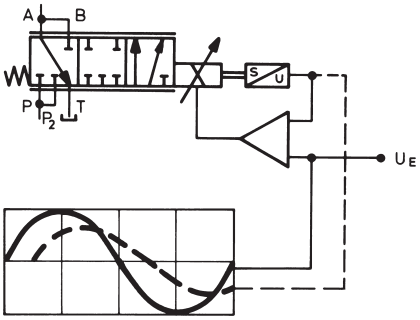


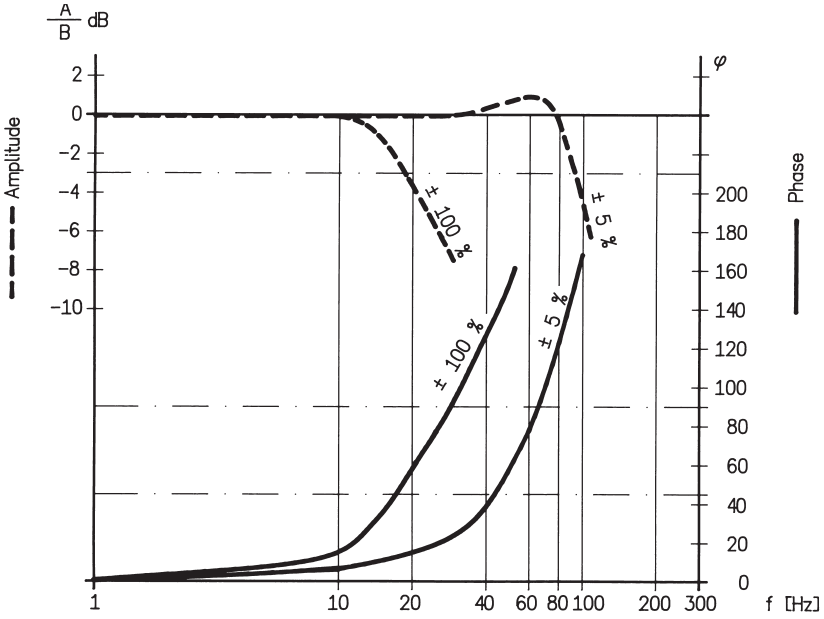
Pressure gain



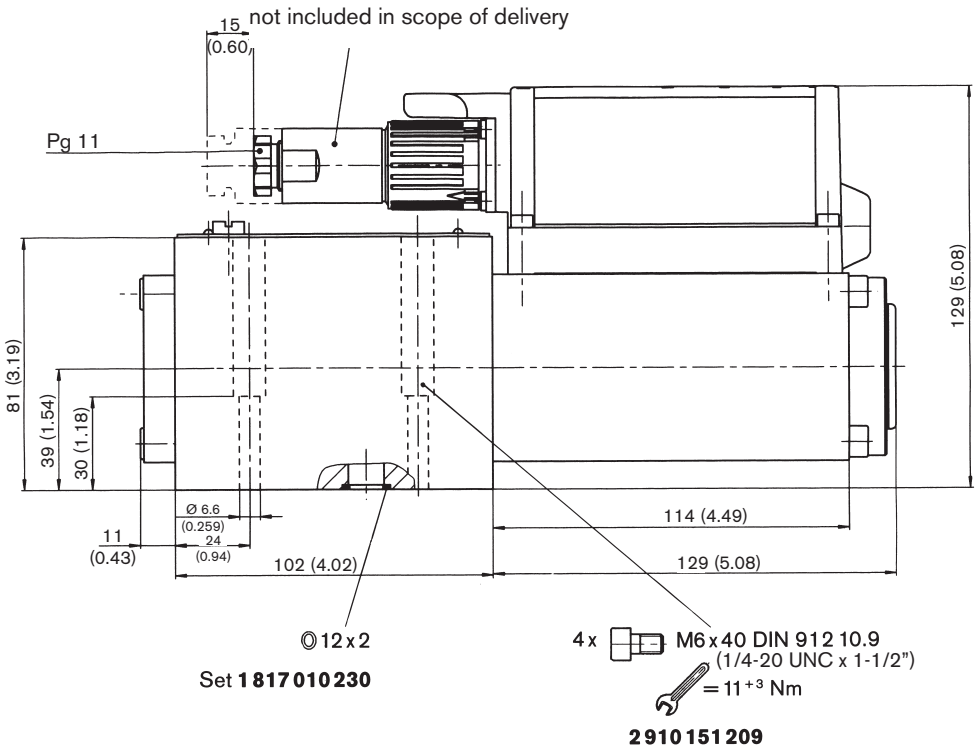


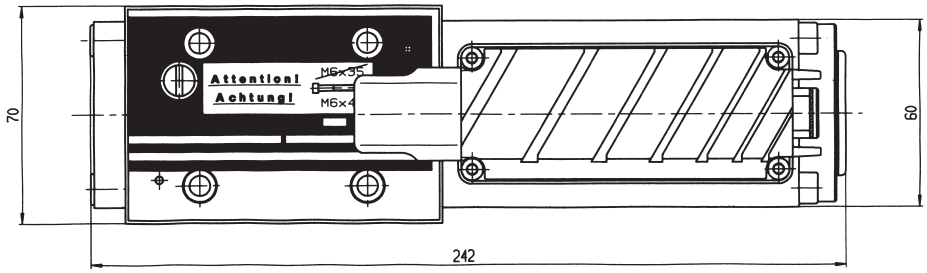
Bode diagram

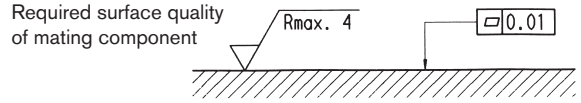




Unit dimensions – nominal dimensions in mm (inches)



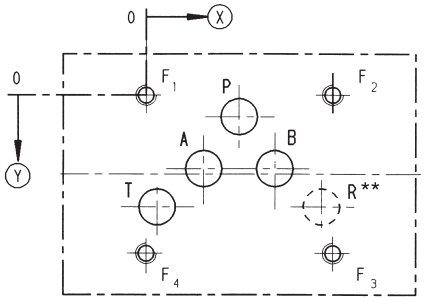




Mounting hole configuration: NG10 (ISO 4401-05-04-0-94)
For subplates, see catalogue section RE 45055

1) Deviates from standard
2) Thread depth:
Ferrous metal 1.5 x Ø*
Non-ferrous 2 x Ø
* (NG10 min. 10.5 mm)

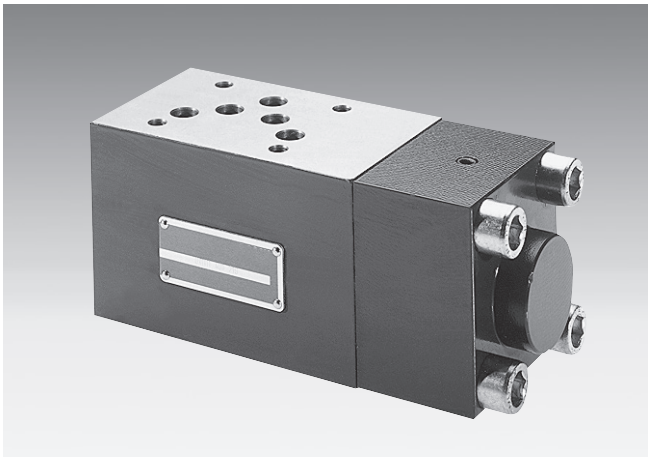
** 5/3 – NG10
R = P_2



	P	A	T	B	F_1	F_2	F_3	F_4	R
Ⓧ	27 (1.06)	16.7 (0.66)	3.2 (0.13)	37.3 (1.47)	0	54 (2.13)	54 (2.13)	0	50.8 (2.0)
Ⓨ	6.3 (0.25)	21.4 (0.84)	32.5 (1.28)	21.4 (0.84)	0	0	46 (1.81)	46 (1.81)	32.5 (1.28)
∅	10.5 [1)]	10.5 [1)]	10.5 [1)]	10.5 [1)]	M6 [2)]	M6 [2)]	M6 [2)]	M6 [2)]	10.5 [1)]

Pressure compensator

Size 10



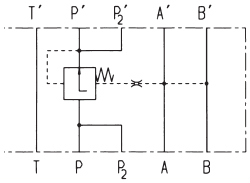
Application

A combination of flow rate control and pressure compensation. The **flow rate** Q is determined by the throttle cross-sections P_1, R, A and P_2, R, B. Either a single or a double flow may be selected. In many applications, the valve is combined with a variable-displacement pump. The pressure/flow compensator keeps the pressure drops through the valve at a constant level (see Fig. 1 on page 11).
The same function is achieved in constant-displacement pumps, too, by means of a pressure compensator. Here, $Q_{max.}$ is determined by the control springs of the pressure compensator (see Fig. 2 on page 11).

The **pressure** p is measured by an external pressure sensor and transmitted to an electronic pressure compensator as an actual value. Just as the build-up of pressure in the consumer takes place and approaches the setpoint value, the valve function is determined by the pressure compensator. Even in situations where the pressure is decreasing, the valve can regulate the oil as necessary via the A-T metering notch.
Pressure compensation can be achieved both by means of electronics provided by the customer and using a Rexroth pressure compensator.

Note

You will find more detailed information in the RE data sheets:
– Pressure sensors RE 30271
– p/Q regulator RE 30134.

Symbol		$p_{max.}$ bar (PSI)	Δp bar (PSI)	Q_{nom} l/min (GPM)	kg (lbs)	
	p/Q-NG10	210 (3045)	8 (116)	120 (31.7)	6.0 (13.2)	**0 811 401 219**
	M6 x 115 DIN 912–10.9					–
	M6 x 120 DIN 912–10.9					**2 910 151 227**

Application

Figure 1: with variable-displacement pump

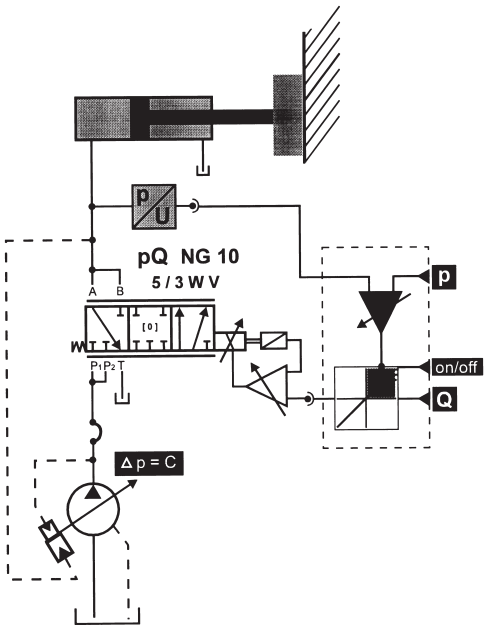
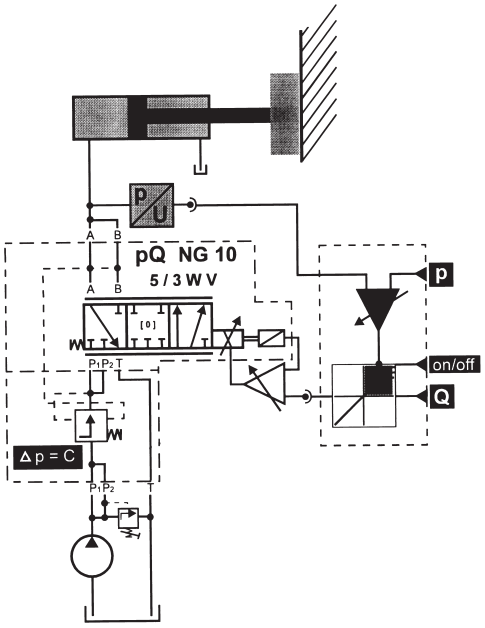
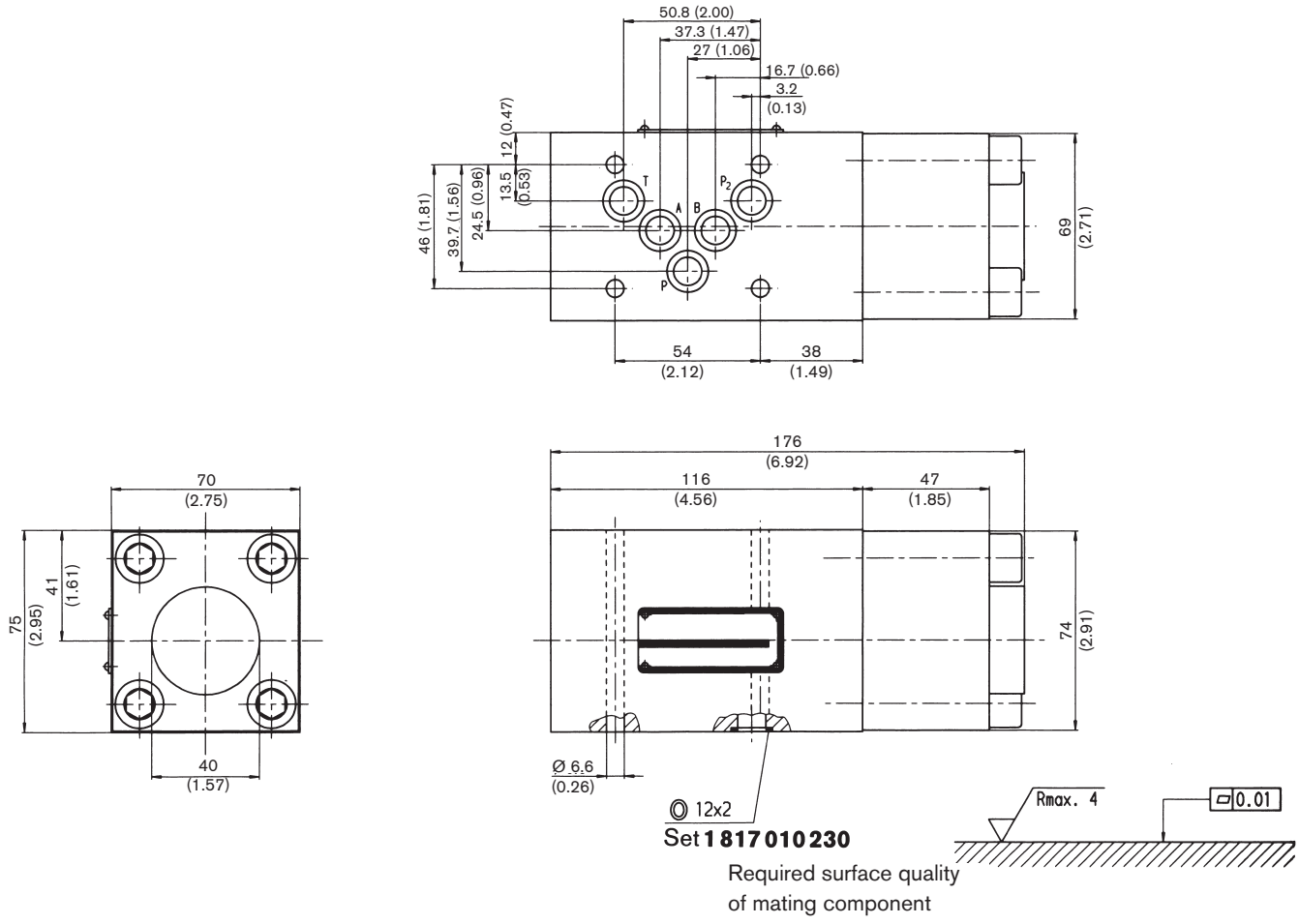


Figure 2: with pressure compensator 0 811 401 219



Unit dimensions – nominal dimensions in mm (inches)



Notes

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